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**Product Data Sheet &
General Processing Conditions**

**RTP 1507-40D
Polyether-Ester Block Copolymer (TEEE/COPE)
Glass Fiber**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	40 %	40 %	
Specific Gravity	1.47	1.47	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0011 - 0.0015 in/in	0.11 - 0.15 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	7.7 ft-lbs/in	411 J/m	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	4450 psi	31 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.19 x 10 ⁶ psi	1310 MPa	D 638
Flexural Strength	4750 psi	33 MPa	D 790
Flexural Modulus	0.17 x 10 ⁶ psi	1172 MPa	D 790
Hardness Shore D, instantaneous	57	57	D 2240

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	410 - 460 °F	210 - 238 °C
Mold Temperature	70 - 100 °F	21 - 38 °C
Drying	2 - 4 hrs @ 220 °F	2 - 4 hrs @ 104 °C
Moisture Content	< 0.10 %	< 0.10 %

PROCESSING NOTES

Desiccant Type Dryer Required.